

# ACIER RAPIDE 8% Cobalt

## M-42 8% Cobalt



### Ref. MM120L

### Coupe à droite Right hand cut

Ø	l	d	L	€
0.10	0.7	1.00	25	7.20
0.15	1.0	1.00	25	6.15
0.20	1.8	1.00	25	4.80
0.25	2.2	1.00	25	4.80
0.30	2.2	1.00	25	4.80
0.35	2.8	1.00	25	4.50
0.40	3.2	1.00	25	4.20
0.45	3.2	1.00	25	4.20
0.50	3.6	1.00	25	4.20
0.55	4.0	1.50	25	4.20
0.60	4.5	1.50	25	4.20
0.65	4.7	1.50	25	4.20
0.70	5.2	1.50	25	4.20
0.75	5.2	1.50	25	4.20
0.80	5.5	1.50	25	4.20
0.85	5.5	1.50	25	4.20
0.90	6.0	1.50	25	4.20
0.95	6.0	1.50	25	4.20
1.00	6.5	1.50	25	4.20
1.05	6.5	1.50	25	4.20
1.10	7.0	1.50	25	4.20
1.15	7.0	1.50	25	4.20
1.20	7.5	1.50	25	4.20
1.25	7.5	1.50	25	4.20
1.30	7.5	1.50	25	4.20
1.35	8.5	1.50	25	4.20
1.40	8.5	1.50	25	4.20
1.45	8.5	1.50	25	4.20

Ø	l	d	L	€
1.50	10	2.00	35	4.50
1.55	10	2.00	35	4.50
1.60	10	2.00	35	4.50
1.65	10	2.00	35	4.50
1.70	10	2.00	35	4.50
1.75	10	2.00	35	4.50
1.80	11	2.00	35	4.50
1.85	11	2.00	35	4.50
1.90	11	2.00	35	4.50
1.95	11	2.00	35	4.50
2.00	11	2.00	35	4.50
2.10	12	2.50	35	4.95
2.20	12	2.50	35	4.95
2.30	14	2.50	35	4.95
2.40	14	2.50	35	4.95
2.50	14	2.50	35	4.95
2.60	16	3.00	40	5.70
2.70	16	3.00	40	5.70
2.80	18	3.00	40	5.70
2.90	18	3.00	40	5.70
3.00	18	3.00	40	5.70

Pack x 10



α : 120°  
z : 2 - 24°  
Tol Ø : h6  
Tol d : h6  
Hss-E 8% M42

# ACIER RAPIDE 8% Cobalt

## M-42 8% Cobalt



**Coupe à gauche** *Left hand cut*

**Ref. MM120GL**

Ø	l	d	L	€	Ø	l	d	L	€
<b>0.50</b>	3.6	1.00	25	<b>4.20</b>	<b>1.50</b>	10	2.00	35	<b>4.50</b>
<b>0.55</b>	4.0	1.50	25	<b>4.20</b>	<b>1.55</b>	10	2.00	35	<b>4.50</b>
<b>0.60</b>	4.5	1.50	25	<b>4.20</b>	<b>1.60</b>	10	2.00	35	<b>4.50</b>
<b>0.65</b>	4.7	1.50	25	<b>4.20</b>	<b>1.65</b>	10	2.00	35	<b>4.50</b>
<b>0.70</b>	5.2	1.50	25	<b>4.20</b>	<b>1.70</b>	10	2.00	35	<b>4.50</b>
<b>0.75</b>	5.2	1.50	25	<b>4.20</b>	<b>1.75</b>	10	2.00	35	<b>4.50</b>
<b>0.80</b>	5.5	1.50	25	<b>4.20</b>	<b>1.80</b>	11	2.00	35	<b>4.50</b>
<b>0.85</b>	5.5	1.50	25	<b>4.20</b>	<b>1.85</b>	11	2.00	35	<b>4.50</b>
<b>0.90</b>	6.0	1.50	25	<b>4.20</b>	<b>1.90</b>	11	2.00	35	<b>4.50</b>
<b>0.95</b>	6.0	1.50	25	<b>4.20</b>	<b>1.95</b>	11	2.00	35	<b>4.50</b>
<b>1.00</b>	6.5	1.50	25	<b>4.20</b>	<b>2.00</b>	11	2.00	35	<b>4.50</b>
<b>1.05</b>	6.5	1.50	25	<b>4.20</b>	<b>2.10</b>	12	2.50	35	<b>4.95</b>
<b>1.10</b>	7.0	1.50	25	<b>4.20</b>	<b>2.20</b>	12	2.50	35	<b>4.95</b>
<b>1.15</b>	7.0	1.50	25	<b>4.20</b>	<b>2.30</b>	14	2.50	35	<b>4.95</b>
<b>1.20</b>	7.5	1.50	25	<b>4.20</b>	<b>2.40</b>	14	2.50	35	<b>4.95</b>
<b>1.25</b>	7.5	1.50	25	<b>4.20</b>	<b>2.50</b>	14	2.50	35	<b>4.95</b>
<b>1.30</b>	7.5	1.50	25	<b>4.20</b>	<b>2.60</b>	16	3.00	40	<b>5.70</b>
<b>1.35</b>	8.5	1.50	25	<b>4.20</b>	<b>2.70</b>	16	3.00	40	<b>5.70</b>
<b>1.40</b>	8.5	1.50	25	<b>4.20</b>	<b>2.80</b>	18	3.00	40	<b>5.70</b>
<b>1.45</b>	8.5	1.50	25	<b>4.20</b>	<b>2.90</b>	18	3.00	40	<b>5.70</b>
					<b>3.00</b>	18	3.00	40	<b>5.70</b>

Pack x 10



α : 120°  
z : 2 - 24°  
Tol Ø : h6  
Tol d : h6  
Hss-E 8% M42