

# Foret Carbure court $\emptyset=d$ DIN 1897

## Carbide DIN 1897 short drill $\emptyset=d$



Ref. MM200

3-4 x  $\emptyset$

$\emptyset$	l	L	€	$\emptyset$	l	L	€
0.5	3	20	5.15	6.1-6.2-6.3	31	70	16.15
0.6	5.5	21	5.15	6.4-6.5	31	70	16.15
0.7	6	23	5.15	6.6-6.7	31	70	16.70
0.8	5	24	4.87	6.8-6.9-7.0	34	74	16.70
0.9	5.5	25	4.87	7.1-7.2-7.3	34	74	22.97
1.0	6	26	4.45	7.4-7.5	34	74	22.97
1.1	7	28	4.45	7.6-7.7	37	79	23.66
1.2-1.3	8	30	4.45	7.8-7.9-8.0	37	79	23.66
1.4-1.5	9	32	4.45	8.1-8.2-8.3	37	79	28.53
1.6-1.7	10	34	5.01	8.4-8.5	37	79	28.53
1.8-1.9	11	36	5.01	8.6-8.7	40	84	32.43
2.0	12	38	5.01	8.8-8.9-9.0	40	84	32.43
2.1	12	38	5.29	9.1-9.2-9.3	40	84	33.41
2.2-2.3	13	40	5.29	9.4-9.5	40	84	33.41
2.4-2.5	14	43	5.29	9.6-9.7	43	89	35.49
2.6	14	43	6.40	9.8-9.9-10.0	43	89	35.49
2.7-2.8-2.9-3.0	16	46	6.40	10.2-10.3-10.5	43	89	48.72
3.1-3.2-3.3	18	49	7.24	11.0	47	95	48.72
3.4-3.5	20	52	7.24	11.5	47	95	52.89
3.6-3.7	20	52	7.93	12.0	51	102	58.46
3.8-3.9-4.0	22	55	7.93				
4.1-4.2	22	55	9.05				
4.3-4.4-4.5	24	58	9.05				
4.6-4.7	24	58	9.74				
4.8-4.9-5.0	26	62	9.74				
5.1-5.2-5.3	26	62	12.53				
5.4-5.5	28	66	12.53				
5.6-5.7	28	66	13.22				
5.8-5.9-6.0	28	66	13.22				

$\alpha$  : 118°

z : 2 - 30°

Tol  $\emptyset$  : 0/-0.02

Tol queue/shank : 0/-0.01

Carbure-Carbide MG 10% Co

# Foret Carbure long Ø=d DIN 338

*Carbide DIN 338 long drill Ø=d*



**7-8 x Ø**

**Ref. MM200L**

Ø	l	L	€
1.0	12	34	5.01
1.1	14	36	5.01
1.2-1.3	16	38	5.01
1.4-1.5	18	40	5.01
1.6-1.7	20	43	6.26
1.8-1.9	22	46	6.26
2.0	24	49	6.26
2.1	24	49	9.19
2.2-2.3	27	53	9.19
2.4-2.5	30	57	9.19
2.6	30	57	9.74
2.7-2.8-2.9-3.0	33	61	9.74
3.1-3.2-3.3	36	65	11.14
3.4-3.5	39	70	11.14
3.6-3.7	39	70	12.53
3.8-3.9-4.0	43	75	12.53
4.1-4.2	43	75	13.92
4.3-4.4-4.5	47	80	13.92
4.6-4.7	47	80	15.31
4.8-4.9-5.0	52	86	15.31
5.1-5.2-5.3	52	86	19.49
5.4-5.5	57	93	19.49
5.6-5.7	57	93	20.88
5.8-5.9-6.0	57	93	20.88

Ø	l	L	€
6.1-6.2-6.3	63	101	29.23
6.4-6.5	63	101	29.23
6.6-6.7	63	101	30.62
6.8-6.9-7.0	69	109	30.62
7.1-7.2-7.3	69	109	36.19
7.4-7.5	69	109	36.19
7.6-7.7	75	117	38.97
7.8-7.9-8.0	75	117	38.97
8.1-8.2-8.3	75	117	44.54
8.4-8.5	75	117	44.54
8.6-8.7	81	125	47.32
8.8-8.9-9.0	81	125	47.32
9.1-9.2-9.3	81	125	50.11
9.4-9.5	81	125	50.11
9.6-9.7	87	133	52.89
9.8-9.9-10.0	87	133	52.89
10.2-10.5	87	133	76.55
11.0	94	142	76.55
11.5	94	142	90.47
12.0	101	151	90.47

α : 118°

z : 2 - 30°

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Carbure-Carbide MG 10% Co